



STRIPPIT V

HIGH-TONNAGE CAPACITY

Strippit V punch presses handle high-tonnage, high-production needs.

These full-featured machines have a versatile 48-station turret, full sheet utilisation and heavy sheet carrying capacity, and four programmable 88,9 mm auto index stations.

The press drive system ensures the best power efficiency for higher tonnage applications. Modular automation options add even more capacity and flexibility.

KEY FEATURES

30-tons of punching force

Fully indexable tools

Programmable parts removal chute

Programmable, relocatable workclamps

SPECIFICATIONS

	V30-1225	V30-1530
PUNCHING SPECIFICATIONS		
Max. punching capacity	300 kN	300 kN
Max. material thickness	6.35 mm	6.35 mm
Punching accuracy	± 0.1 mm	± 0.1 mm
Repetitive accuracy	± 0.05 mm	± 0.05 mm
MAX. HIT RATE ⁽¹⁾		
1 mm pitch	up to 900 HPM	up to 900 HPM
25.4 mm pitch	up to 440 HPM	up to 440 HPM
Marking	up to 1750 HPM	up to 1750 HPM
Feed clearance	25 mm	25 mm
Nominal work piece size	1250 x 2500 (4000) mm	1524 x 3048 (5000) mm
TABLE TYPE CAPACITIES		
Brush table ⁽²⁾	up to 150 kg	up to 150 kg
Combo ball/brush	x	x
Work chute	450 x 500 mm	450 x 500 mm
Work clamps	3 CNC automatic, part pull out sensor	
TURRET - MAGAZINE		
Turret configuration	48 stations	48 stations
Auto-index stations	4 'D' - Ø 88.9 mm	4 'D' - Ø 88.9 mm
Max. tool capacity ⁽³⁾	76	76
Wheel Tool capacity	x	x
Tapping Tool capacity	x	x
Indexable Multi-Tool capacity	x	x
Angular positioning accuracy	± 0.05 degrees	± 0.05 degrees
Controller	Touch-P	Touch-P
Combined positioning speed X-Y	128 m/minute	110 m/minute
Tool change time	0.8 sec.	0.8 sec.
ELECTRICAL POWER		
Average power consumption	6.7 kW	6.7 kW
Standby operation	0.9 kW	0.9 kW
AUTOMATION OPTIONS		
Automatic load/unload (PA)	x	x
Compact Tower (CT-P)	x	x
Bin sort	x	x
Robot pick/sort	x	x
Warehouse connectivity	x	x
Tool lubrication system	x	x

⁽¹⁾ material thickness + tip recess + die penetration ⁽²⁾ at reduced speed ⁽³⁾ with Multi-Tool

