



STRIPPIT P

A COST-EFFECTIVE SOLUTION

Strippit P CNC punch presses are ideal for shorter production runs, cellular manufacturing and prototypes.

The machine features a flexible 33-station turret. Three 50.8 mm auto-index stations are standard. These programmable stations allow shapes to be punched at any angle.

Strippit P Series punch presses feature an integrated Fanuc control, which gives the operator flexibility to edit, input or output programs during machine operation.

KEY FEATURES

33-station turret configuration

Ideal for short production runs

Fast die change system

Wheel and tapping tool compatible

SPECIFICATIONS

	P-1212	P-1225	P-1525
PUNCHING SPECIFICATIONS			
Max. punching capacity	200 kN	200 kN	200 kN
Max. material thickness	6.35 mm	6.35 mm	6.35 mm
Punching accuracy	± 0.1 mm	± 0.1 mm	± 0.1 mm
Repetitive accuracy	± 0.05 mm	± 0.05 mm	± 0.05 mm
MAX. HIT RATE ⁽¹⁾			
1 mm pitch	up to 650 HPM	up to 650 HPM	up to 650 HPM
25.4 mm pitch	up to 300 HPM	up to 270 HPM	up to 270 HPM
Feed clearance	25 mm	25 mm	25 mm
Nominal work piece size	1250 x 1250 mm	1250 x 2500 mm	1524 x 2500 mm
TABLE TYPE CAPACITIES			
Brush table ⁽²⁾	up to 73 kg	up to 79 kg	up to 79 kg
Combo ball/brush	-	x	x
Work clamps	2	2 (optional 3rd clamp)	2 (optional 3rd clamp)
TURRET - MAGAZINE			
Turret configuration	33 stations	33 stations	33 stations
Auto-index stations	3 'C' - Ø 50.8 mm	3 'C' - Ø 50.8 mm	3 'C' - Ø 50.8 mm
Max. tool capacity ⁽³⁾	33	33	33
Wheel Tool capacity	x	x	x
Tapping Tool capacity	x	x	x
Angular positioning accuracy	± 0.05 degrees	± 0.05 degrees	± 0.05 degrees
Controller	Fanuc OiPD	Fanuc OiPD	Fanuc OiPD
Combined positioning speed X-Y	82 m/minute	82 m/minute	82 m/minute
Tool change time	1 sec.	1 sec.	1 sec.
ELECTRICAL POWER			
Average power consumption	6.6 kW	6.6 kW	6.6 kW
Standby operation	3.0 kW	3.0 kW	3.0 kW
AUTOMATION OPTIONS			
Tool lubrication system	x	x	x

⁽¹⁾ at 2 mm working stroke = material thickness + tip recess + die penetration / ⁽²⁾ at reduced speed / ⁽³⁾ with Multi-Tool

